Colorimeter Series

Azole 25

Range(s): 0-25.0 ppm Tolyltriazole, 0-25.0 ppm Benzotriazole

Ataylor

Procedure

Note: IMPORTANT – Carefully read the User's Guide and safety information included with the SteriPEN before using.

Note: Glassware that has not been properly cleaned may contaminate the sample and affect test results. Clean glassware thoroughly before use with phosphate-free detergent (available at local stores); then rinse with Hydrochloric Acid 3N (R-0737) followed by DI Water (R-0833) or sample water.

- 1. Turn on the Colorimeter.
- 2. Select a test menu (ALL TESTS, RECENT TESTS, or FAVORITES) containing Azole 25 using ◀▶.
- 3. Select Azole 25 using ▲▼; then press ENTER ⑥.
- Select a chemical form (Tolyltriazole or Benzotriazole) for expression of test results using ▲▼.
- 5. Rinse and fill a 25 mm sample cell to 10 mL mark with sample; then cap and set aside. (This will be the blank.)

Note: For turbid samples, fill 25 mm sample cell to 15 mL mark with sample. Add 0.5 mL Azole 25 - Reagent A to the sample; then cap, swirl to mix, and set aside. (This will be the blank.)

- Rinse and fill 50 mL dilution vial (part #6551) to 30 mL mark with sample water.
- 7. Place SpinVane® stirring bar (part #6657) in dilution vial and place on the SpeedStir® (part #6100).
- 8. Press the power button.
- Add 1 mL Azole 25 Reagent A to the sample in the dilution vial.
- 10. Using the .15 g dipper spoon, add 1 level dipper Azole 25 - Reagent B to the sample in the dilution vial. Allow sample to stir until all powder is dissolved.
- 11. Remove lamp cover from SteriPEN UV Light (part #6656-RC).
- 12. Activate SteriPEN for a 90-second (1 L) UV treatment. See SteriPEN User's Guide.
- 13. Insert SteriPEN into the sample. When the sensing pins reach the sample, the UV light will automatically turn on. The UV light automatically turns off after each treatment.
- The sample must be stirred continuously during the UV treatment.

Note: SpeedStir automatically shuts off after 4 $\frac{1}{2}$ minutes. To restart press the power button.

- 15. After the UV treatment, remove SteriPEN from sample.
- 16. Shake off the SteriPEN to remove water from the sensing pins, or blot dry with a soft, lint-free cloth.
- 17. Repeat steps 12-14.
- After completing two, 90-second UV treatments, remove SteriPEN from the sample. Clean the lamp and sensing pins; then dry with a soft, lint-free cloth. Replace lamp cover.
- 19. Rinse and fill a second clean 25 mm sample cell to 10 mL mark with the UV-treated sample. (This will be the prepared sample.)
- Insert blank sample cell into sample cell compartment.
 Align marks per User's Manual.
- 21. Select ZERO using **◆▶**; then press ENTER **⑤**. Zero will be displayed.
- 22. Remove blank sample cell from sample cell compartment.
- Insert the second sample cell into sample cell compartment. Align marks.
- 24. Select READ using ◀▶; then press ENTER ②. The instrument will read the sample and the result will be displayed.

Interferences

Alkalinity, Total ($CaCO_3$) > 1000 ppm – negative interference To remove interference: Fill sample tube (part #9188) to 50 mL mark and adjust pH to 4-6 with Hydrochloric Acid 3N (R-0737). Take a 30 mL portion and follow test procedure above.

Iron, Ferric > 25 ppm – positive interference Nitrate > 2000 ppm – negative interference Oxidizers, all levels – positive interference

Zinc > 80 ppm - negative interference

The following analytes were tested to the levels listed below and found not to cause any interference up to the specified values:

Alum - 740 ppmBorate $(B_4O_7) - 4000 \text{ ppm}$

Bromine – 20 ppm Chloride – 1000 ppm Chlorine – 20 ppm Chromate - 15 ppm

Copper – 20 ppm Fluoride - 10 ppm

Instruction #5884

Hardness, Calcium (CaCO₃) – 1000 ppm Hardness, Magnesium (CaCO₃) – 400 ppm

Molybdate – 250 ppm Nitrite – 4000 ppm Phosphate - 100 ppm Phosphonate – 100 ppm Polymer (PAA) – 1000 ppm Polyphosphate (PO_4) – 5 ppm Silica – 150 ppm

Test Method

Bisulfite-UV Oxidation

In the presence of bisulfite and UV radiation, azoles form a yellow-colored complex proportional to the concentration of azole in a sample.

Estimated Detection Limit

0.6 ppm Tolyltriazole or Benzotriazole

Using two lots of reagent, a 15.0 ppm Tolyltriazole standard and a 15.0 ppm Benzotriazole standard, an individual analyst obtained a standard deviation of ± 0.4 ppm Tolyltriazole and Benzotriazole.

Precision **Application**

Industrial Water

Ordering Info

Reagent Pack

K-8033 Azole 25

Formulated for exclusive use with Taylor's TTi® Colorimeter.

Reagent Pack Components

Azole 25 - Reagent A R-8033A R-8033B Azole 25 - Reagent B

Required Accessories

#6100* Magnetic Stirrer, SpeedStir® #6382* Batteries, AA (lithium), 4-count #6551** Vial, Dilution (50 mL), w/ cap #6656-RC* UV Light, SteriPEN®, Rechargeable

#6657* Stirring Bar, Spinvane®

Optional Reagents

R-0737 Hydrochloric Acid 3N R-0833 DI Water

Optional Accessories

Sulfate - 1000 ppm

Sulfite – 100 ppm

#9188 Sample Tube, Graduated (50 mL) w/ cap, plastic

* Included in K-8033-AC

** Included with M-3000

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